

## Planatol Blockleim

Aqueous adhesive

### Typical Application

- manual production of unperforated tear-off pads, such as writing pads, notepads, calendar pads, or waiters' pads.
- manual laminating jobs involving calico (cloth), canvas, CEKASET, GÖPPINGER standard cloth, REGENT cloth, HANSA cloth, EFALIN, LINSON, SNOLIN and similar materials with cardboard

Gluing jobs performed with this product include manual production of covers as well as general table works the field of bookbinding.

Please note that starch glues like Planatol RH 8, may be added to Planatol Blockleim in any proportion; this will, however, influence the open time.

### Technical Data

#### Specification Values

Solid content (DIN 53 189)	48,0+/- 2%
Viscosity * (Rheostress 6000, ISO 3219, 20°C)	10.500 – 12.500 mPas
pH-Value (DIN 53 785)	5 – 6

\*at date of production

#### Typical Technical Characteristics

Film	slightly opaque
Adhesive properties	viscous-flexible, not tacky after drying,
Frost Resistance	no

#### Form of Delivery/Container

1,0 Kg, 5,5 kg, 30 kg, further on demand

### General Application Instructions

#### Processing

Planatol Blockleim is supplied ready for use.

#### Storage

Max. Processing Period: 6 Months

After delivery of the shipment, the product can be consumed during the a.m. period, provided that it is stored properly packed in factory sealed containers at a dry site at temperatures from 15 to 25°C. Planatol Wetzels GmbH grants no warranty or guarantee in case the product will be used after the expiration date of the indicated processing period.

#### Cleaning

All application utensils involved have to be cleaned with cold water. Dried adhesive stains may be removed with the solvent Planatolin D.

**For Your Attention:**

*The indicated specification values are valid for the products at the time of delivery ex works Rohrdorf/Herford. In case of doubt Planatol Wetzels storage samples will be examined as sole reference. Planatol Wetzels only guarantees the compliance with the specification values as indicated on the data sheet. Furthermore assurances, also orally given, are not guaranteed.*

*A self-test respectively a test of the adhesive regarding the purpose of application through the client is compulsory, especially testing the production conditions/substrates at the customer's site is obligatory. Recommendations given by Planatol Wetzels are based on experiences and are without any obligation.*

*Indications made on this data sheet present no warranty of characteristic in the sense of the current Federal Supreme Court jurisdiction and are therefore not binding. Please always get in touch self-reliant with the responsible Planatol Wetzels employee to receive the updated version of this data sheet or for further information concerning suitability regarding the FDA, BfR or EU guidelines.*

*For information regarding product safety please refer to the material safety data sheet.*