



minipack®- torre
Packaging machines and systems

PRATIKA 56 CS WITH STANDARD KISSING BELT

TECHNOLOGY OF A LEADER AT THE RIGHT INVESTMENT



DESCRIPTION

PRATIKA 56 CS is a completely innovative automatic packaging machine, which imposes a new standard comparing to similar machines. High technological, mechanical and electronic components and granted reliability are the common features of a range of machines with specific packaging features: each one meets specific packaging needs.

PRATIKA 56 CS allows to achieve a horizontal sealing exactly in the middle of the product (CS stands for CENTERSEALING) through the movement of the whole sealing head. The model is equipped with kissing belt as standard.

TECHNICAL FEATURES

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Electrical power supply	V	230
Phase	ph	1
MAX power installed	kW	2,5
Pneumatic supply	bar	5
Hourly production (based on the measurement of the product and film used)	p/h (pph)	0-2400
Available dimensions of the sealing bars	mm	600x400
MAX product size (the maximum measurements cannot be used at the same time)	mm	600x400 h.240
MAX Reel Dimensions (diameter)	mm	300
MAX Reel Strip Dimensions width)	mm	700
Work surface height	mm	870 (h. infeed belt)
Machine dimensions (guards open)	mm	2480x1490x h.1960
Machine dimensions (guards closed)	mm	2480x1240x h.1675
Machine weight (Net/Gross)	kg	670/806

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NEW FEATURES

- o 180-degree adjustable control panel
- o Ethernet port included
- o Integrated troubleshooting to make it easier to analyse machine faults and find solutions
- o New 5.7' colour touch-screen panel
- o New software with intuitive graphics
- o Interface for new optional belts that can be adjusted from the panel.

FEATURES

- o Belt speed controlled with an inverter
- o Automatic control of general features
- o 2 product detection photocells
- o Visible and acoustic machine stop alarm signal
- o Display in 8 languages
- o Built-in and removable reel support

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- Electronic port at the infeed and outfeed for interfacing with supplementary product unloading and loading belts
- Machine on adjustable wheels and feet
- Full waste winder warning electronic device
- PLC control logic
- Micro-punching device with film tension control
- Option of packaging individual or multiple packs
- Infeed and outfeed belts in accordance with the main regulations in force in the food-processing sector (FDA)
- Antistatic infeed and outfeed belts.

PRODUCTIVITY

- High sealing speed
- High output (variable based on product, film and the operator's ability)
- Lit working area
- Motorised winder.

SAFETY

- Full machine cover, including infeed and outfeed belt and reel support
- Opening hatches fitted with safety microswitch
- Control logic with operator safety.

EASE OF USE

- Motorised adjustment of the triangles' height on the product height setting
- Belt approaching system provided as standard to pack small products
- Easy access to the machine and perform work on it.

OPTIONAL FEATURES

- Printed film photocell
- Reel end and film end photocell
- Infeed and outfeed belt that can be connected
- Pressure switch
- Can be combined with the heat-shrink tunnel.

ADVANTAGES

- Extractable roll insertion at the rear
- Packaging included
- Fitted with weights to adjust film tensioning
- Standard Schneider Electric PLC with widespread assistance
- "Centre Sealing" system, can be adjusted according to the set product height.



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VERSATILITY

- o 600x400 mm sealing area
- o Maximum product height: 240 mm
- o Work surface height: 860 mm
- o 256 programs that can be customised on the digital control panel.

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